METALCARBIDES: A NEW NO₂-NO CONVERTER MATERIAL FOR A CHEMILUMINESCENT NO $_{\mathbf{x}}$ ANALYZER

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Metalcarbides are investigated as a new NO2-NO converter material for measuring NO2 by using a chemiluminescent NO_X analyzer. It is found that the metalcarbides make it possible to convert quantitatively NO2 to NO under very mild conditions without the oxidation of NH3 and N-compounds and without the decomposition of NO.

A chemiluminescent method, based on the reaction of ozone with nitric oxide (NO), has been very useful for determination of low NO concentration in the atomosphere. $^{1)}$ When this device is applied to the measurement of nitrogen dioxide (NO₂), it is necessary to reduce NO₂ to NO quantitatively. For this purpose, a heated carbon, stainless steel, or molybdenum (NO₂-NO) converter has been usually employed in commercial chemiluminescent analyzers. With regard to these converters, however, the following problems in the precise measurements have been pointed out $^{2-4}$; 1) potential interferences from ammonia (NH₃) and other N-containing compounds, 2) quantitative conversion of NO₂ to NO under a wide concentration range of NO and NO₂, 3) NO decomposition through the converter. In order to solve these problems, various kinds of metalcarbides are investigated as new converter materials which can reduce NO₂ to NO at a very low reaction temperature.

A series of metalcarbides (WC, Mo_2C , Cr_3C_2 , TaC, TiC, VC, B₄C, SiC, ZrC, and NbC) were obtained from Toshiba Tungaloy Co. An $(NO+NO_2)$ sample gas ranging 0 to 10 ppm concentration were prepared from a pre-calibrated cylinder gas $(NO \ 4 \ ppm \ and NO_2 \ 24 \ ppm \ in N_2)$ by diluting with a cylinder air. NO and NO_2 concentration were determined by the chemiluminescent NO_X analyzer equipped with a platinum wire

converter at the high temperature of 950° C. (It is accepted that the platinum wire converter converts NO_2 to NO at this temperature.⁵⁾) The efficiency for NO_2 to NO conversion was tested under the following condition;

NO₂ 0.6 ppm in air Total flow rate 2 1/min NO 0.1 ppm in air S.V. 20,000 hr^{-1} Metalcarbide 6 ml Reaction temperature 100-400 °C

The efficiency for NO2 to NO conversion is difined;

The degree of NH₃ oxidation to NO was calculated according to the equation;

[outlet NO]/[inlet NH₃]
$$\times$$
 100 (%)

Air balanced $\mathrm{NH_{3}}$ gas (1.15 ppm) passed through the metalcarbide converter at various temperatures under the same flow conditions mentioned above.

Table 1 shows the values of NO_2 to NO conversion obtained for ten kinds of metalcarbides at various temperatures. All the metalcarbides except ZrC and NbC had very high reactivity even at temperatures lower than $300\,^{\circ}$ C.

Taking into consideration the experimental results concerning the response time for 95% conversion of NO₂ and the thermal stability above 300°C, WC, Mo₂C and TaC were superior to the other metal- Table 1. Efficiency of NO₂-NO Conversion carbides as the converter material.

The plot of the produced NO vs. the introduced (NO+NO₂) concentration (0-10 ppm) for WC in Fig. 1 under the range of reaction temperatures 100-300°C gives a good straight line which passes through the origin and has the slope equal to 45 degree. It is confirmed that the introduced NO₂ is completely changed to NO within a wide range of concentrations without

Metalcarbide	100°C	200°C	300°C	
WC	96	99	99	
Mo ₂ C	96	97	99	
Cr ₃ C ₂	93	99	94	
TaC	89	97	99	
TiC	92	98	99	
VC	89	95	99	
B ₄ C	82	94	99	
SiC	86	96	99	
ZrC	63	81	_ *	
NbC	0	90	_ *	

^{*} The metalcarbides burned at the tempera-

NO decomposition and that the high activity of the metalcarbide at the low temperatures is a significant advancement in the NO_2 -NO converter. Similar results were obtained for both Mo_2C and TaC.

Figure 2 shows a relationship between the reaction temperature and the conver-

sion of NH₃ to NO with regard to the three metal-carbides of WC, Mo₂C and TaC. Apparently, NH₃ conversion is negligibly small at temperatures lower than 250°C. Furthermore, when a sample gas including NO₂ and N-containing compounds such as PAN and ethylnitrate passed through the chemiluminescent and UV analyzers, ⁶⁾ measured NO₂ concentrations agreed well each other at the converter temperature lower than 150°C. It indicates that the N-containing compounds scarcely change to NO through the converter at the conditions.

When these converters are applied to ambient samples, it is very important to examine the reactivity of oxygen with the metalcarbides, which causes the fast consumption of the converter materials. Additional experiments have been performed to obtain the reaction rates of metalcarbides (WC, Mo₂C and TaC) with NO₂ and O₂ under the following conditions;

NO₂ 280 ppm in helium
O₂ 21 % (cylinder air)
Total flow rate 1 1/min
Metalcarbide 0.5 g

The reaction rates were determined from the formation rate of $(CO+CO_2)$ in the following reactions by using a Beckman Model 6800 THC-CO- CO_2-CH_4 analyzer.

$$NO_2 + MC \xrightarrow{R_{NO_2}} CO + CO_2 + NO + MO_x$$
 (1)
 $O_2 + MC \xrightarrow{R_{O_2}} CO + CO_2 + MO_x$ (2)

In Table 2, the both reaction rates ($R_{\rm NO2}$ and $R_{\rm O2}$) and the ratios ($R_{\rm NO2}/R_{\rm O2}$) at various temperatures are given for WC, together with the ratios for Mo₂C and Cr₃C₂. The reaction rates of the metalcarbides with NO₂ and O₂ increased with the increase of temperature, especially the former rate depended on temperature more strongly than the latter one and hence became larger than the latter one above 400°C.

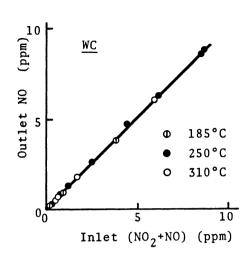


Fig.1. Produced NO vs. Introduced (NO+NO₂).

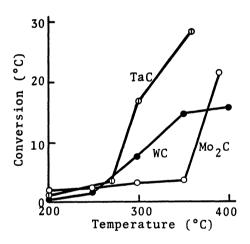


Fig. 2. NH₃ Conversion to NO vs.

Temperature of Converter.

Reaction Temp. (°C)	Reaction Rate of WC*		$R_{ m NO}_2$ / $R_{ m O}_2$ Ratio		
	R _{NO2}	R _{O2}	WC	Mo ₂ C	Cr ₃ C ₂
200	4.2	0.0034	1200	5.7	8.8
250	18	0.059	310	3.9	2.1
300	60	0.99	61	2.9	1.3
350	110	11	10	1.8	0.58
400	140	220	0.64	0.29	0.34

Table 2. Reaction Rates of Metalcarbides with NO2 and O2, and their Ratios

It is apparently found from the ratios of R_{NO_2}/R_{O_2} that the metalcarbides selectively react with NO₂ at the temperature lower than 300°C and were slowly consumed by O₂ in the sample. It is to be noted that the ratios for WC are much larger than those for Mo₂C and Cr₃C₂ under the same conditions.

As a result of the continuous operation of the WC converter at 200°C under the sampling conditions for the TECO-14B NO-NO $_{\rm X}$ analyzer, it is confirmed that the high initial efficiency remains constant throughout over 3 months.

In conclusion the metalcarbides make it possible to convert quantitatively NO₂ in ambient air to NO under the very mild conditions such as the low reaction temperature, without the oxidation of NH₃ and N-compounds and without the decomposition of NO.

References and Notes

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^{* (}CO+CO₂) formation rate [ppm/min], referred to equations (1) and (2).